

## D3888-1 FULL HEIGHT COMFORT WINDOW (LH)

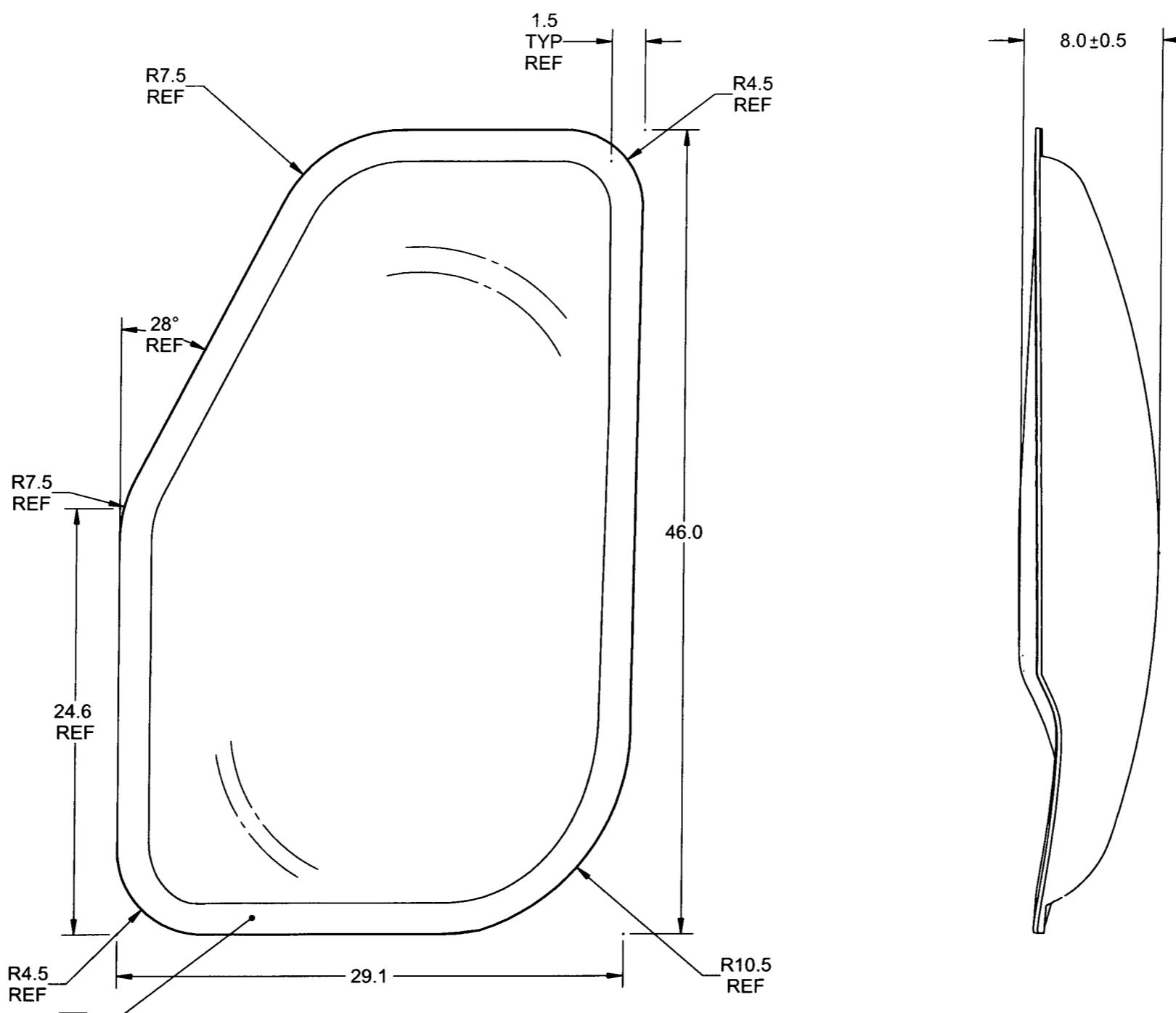
## NOTES:

**NOTES:**

- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1, GRADE C  
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.177 THICK  
(REF. DART SPEC. M-ACRYLIC-S.177)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D3888-1" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF  
BUBBLE, USE 0.125" LETTERS TO MAX. DEPTH OF 0.005" PER DART QSI 044 6.4  
WITH VIBRATING STYLUS
- 7) WEIGHT: 8.90 lbs
- 8) THERMOFORM PER DART QSI 022 USING DT8992
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.090"

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	<i>RP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>SH</i>	D3888	SHEET 2 OF 3
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>#</i>	COMFORT WINDOW	NTS
DATE	12.03.01	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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RELEASED  
2012-03-08



## D3888-2 FULL HEIGHT COMFORT WINDOW (RH)

RELEASED  
2012-03-08  
[Signature]

**NOTES:**

- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1, GRADE C  
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.177 THICK  
(REF. DART SPEC. M-ACRYLIC-S.177)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D3888-2" & B/N "BXXXXXX" ON FLANGE WITHIN 0.25" OF  
BUBBLE, USE 0.125" LETTERS TO MAX. DEPTH OF 0.005" PER DART QSI 044 6.4  
WITH VIBRATING STYLUS
- 7) WEIGHT: 8.90 lbs
- 8) THERMOFORM PER DART QSI 022 USING DT9794
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.090"

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3888	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FULL HEIGHT COMFORT WINDOW NTS	
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